12MILL

INSPECTION CERTIFICATE 3.1

according to EN 10204:2004

SAMPLE / NOT VALID FOR RELEASE

Illustrative document structure only. Values below are fictional and must not be used to release, purchase or identify material.

1. DOCUMENT AND ORDER IDENTIFICATION

Certificate number	SAMPLE-31-0001	**Issue date**	30 Sep 2026
Manufacturer / works	EXAMPLE STEEL PIPE WORKS - FICTIONAL	**Purchaser**	SAMPLE BUYER
Purchase order / item	PO-SAMPLE / Item 10	**Delivery note**	DN-SAMPLE-01

2. PRODUCT AND TRACEABILITY

Product	Manufacturing route	Standard / grade	Dimensions	Quantity	Heat / test unit
Welded steel pipe	LSAW - sample	API 5L / X52 - sample	OD 762 x 12.7 mm	10 lengths	H-SAMPLE-01

3. CHEMICAL COMPOSITION - ILLUSTRATIVE VALUES

Heat	C %	Mn %	Si %	P %	S %	CEV
H-SAMPLE-01	0.12	1.18	0.24	0.012	0.006	0.36

4. MECHANICAL AND SUPPLEMENTARY TESTS - ILLUSTRATIVE VALUES

Test / orientation	Yield MPa	Tensile MPa	Elongation %	Impact / NDT	Result
Tensile - transverse	410	535	31	See agreed test plan	SAMPLE PASS

5. VALIDATION ROUTE

Statement	The manufacturer declares that the products identified on the authentic certificate comply with the purchase order and reports results from specific inspection. This specimen is not a manufacturer declaration.
Authorized validation	Name, function, signature or secure digital validation of the manufacturer's authorized inspection representative independent of the manufacturing department must appear on the authentic Type 3.1 certificate.

BUYER REVIEW POINTS

[ ]	Manufacturer and issuing works match the approved source.
[ ]	PO, item, product, grade, dimensions and quantity reconcile.
[ ]	Heat or test-unit identity matches marking and packing list.
[ ]	Actual chemical, mechanical and supplementary results are complete and within the controlling limits.
[ ]	Test methods, units, sampling and delivery condition are identifiable.
[ ]	Authorized validation is present and document revisions are controlled.

A Type 3.2 certificate follows a different validation route involving the manufacturer's authorized inspection representative and the purchaser's authorized representative or an officially designated inspector, as agreed. EN 10204 defines inspection-document types; the product standard and purchase specification determine the required tests and acceptance criteria.